A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B28D1/14 B23B51/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{cccc} \text{Minimum documentation searched} & \text{(classification system followed by classification symbols)} \\ \text{IPC 7} & \text{B28D} & \text{B23B} \\ \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.	
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A	column 2, line 29 - line 68; figures 4,5	5,7	

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